

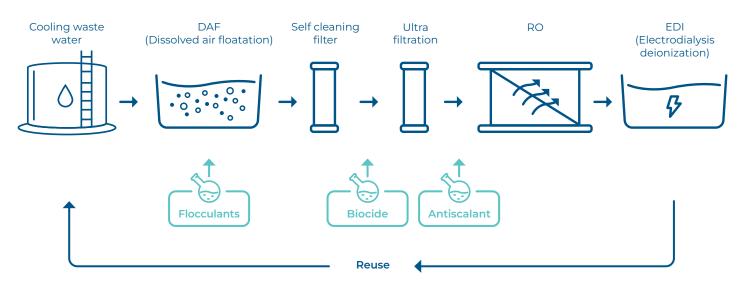
The Challenge

The plastic industry uses RO membranes to treat cooling tower water. However, membranes are exposed to biofouling — excessive growth of biofilm on the surface of membranes even after chemical pre-treatment. Studies show that 80% of membrane failures are related to biofouling. Formosa Plastics Group's WWTP plant in Mailiao, Taiwan, treats process wastewater from the surrounding plants.

The RO system includes two trains with 25 m³/h feed flow each. The RO trains are equipped with three cartridge filters per train to handle feed water from process wastewater, operating around the clock, 365 days a year.

The plant used a significant quantity of chemicals and had to carry out frequent CIP which resulted in shutdowns and inefficiency.

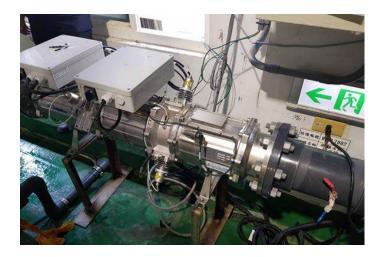
Process Diagram



The Solution

Atlantium's HOD™ system was installed after the cartridge filters and before the RO trains.

The HOD™ UV system (Model RZ163-12) was placed in front of the trains.



Results

reduction in CIP

Following installation of Atlantium's system, the plant achieved major savings including:

reduction in chemical usage

which amounted to approximately

annually

In a relatively short time the company achieved return on its investment. In acknowledgement of the benefits of Atlantium's HOD™ UV, the company is about to install more HOD™ UV systems.